



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	810839	CYLINDER BLOCK ASSEMBLY	1		
2	19	34270	EXPANSION PLUG (1-5/8" DLA.)	2		
3	19	34271	EXPANSION PLUG (2" DLA.)	1		
4	19	37531	PLUG	1		
5	19	34488	EXPANSION PLUG	1		
6	19	34487	PIPE PLUG (3/8")	2		
7	17	35465	DOWEL PIN	2		
8	23	35168	BEARING	1		
9	23	43293	BEARING UNIT	1		
10	733	810852	PLSTON/PLN (STD.)	4		
10	733	810853	PISTON/PIN (.020 O.S.)	AR		
10	39	17464	PISTON RING UNIT (STD.)	4		
10	39	66217	PISTON RING UNIT (.020 O.S.)	AR		
11/1	23	818469	BEARING UNIT (STANDARD)(R)	1		
11/1	23	818470	BEARING UNIT (.001 U.S.)(REF)	AR		
11/1	23	818471	BEARING UNIT (.010 U.S.)(REF)	AR		
11/1	23	818472	BEARING UNIT (.020 U.S.)(REF)	AR		
13		34543	VALVE	1		
14	22	48556	REDUCER BUSHING	1		
14A	22	32802	PIPE PLUG	1		
15		14239	RETAINER (REAR)	1		
16	27	14241	GASKET	1		2
17	26	14240	OIL SEAL (REAR)	1		2
18	10	810844	BOLT	2		
19	17	14263	DOWEL PIN	1		
20	16	11989	STUD	2		
21	11	810847	NUT, OIL PAN STUD	2		
-		805047A 1	LONG BLOCK ASSEMBLY (3.0L)	1	SEE NOTE	
-		805052A 1	LONG BLOCK ASSEMBLY (3.0LX)	1	SEE NOTE	
-	27	810846A90	GASKET SET, OVERHAUL	1		
-	92	91601	SEALER, RED RTV	1		
-	92	34227	PERFECT SEAL	1		